



Keeping the World Flowing
for Future Generations



RCK Safety Cable Kit

Installation Instructions

Models:

RCK 1/4: CL18, CL21, CL24, C15, C18, E15,
E15AL, E18, E18AL, M15, M18

RCK 5/16: CL30, C30, C40, E24, E24AL,
E30, E30AL, M24, M30



Procedure:

1. Install the Shackle through the loop on the swagged end of the Retaining Cable and through the hole on the top of the Chain Guide. Be sure the Shackle is tightly connected and secured with the Cotter Pin.
2. Place the two (2) SS Cable Clips loosely on the other end of the Cable. Thread that end of the Cable through the valve yoke or some other convenient anchoring point on or near the valve. Make a loop bringing the end of the Cable back through the clips. Move the Clips up close to the anchor point. Using a common open-end wrench, firmly tighten all four (4) nuts on the two (2) Cable Clips.
3. Check the Cable Clip nuts to make sure all four (4) are wrench-tight. The Retaining Cable is now properly installed.

Each Kit Contains:

One (1) length of 1/4" or 5/16" Stainless Steel (SS) Cable. Seated ends prevent unwinding and ease in threading.

Two (2) 1/4" or 5/16" Stainless Steel (SS) Cable Grip Clips.

One (1) Stainless Steel Shackle and Cotter Pin.

Caution:

1. Whenever a chain wheel is installed, provision must be made to KEEP THE VALVE HANDWHEEL RETAINING NUT FROM BACKING OFF THE STEM. This is best done by installing a SET SCREW that secures the nut to the stem.
2. All chain wheel installations, regardless of age, must be regularly inspected as part of the user's Safety/Maintenance procedures. Set screws and other threaded fasteners MUST be secure and tight.



A full listing of the Rotork sales and service network is available on our website.

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RCK Safety Cable Kit Installation Instructions

RCK 3/16 Models:

CL4, CL6, CL7.5, CL9, CL12, CL15;
C9, C12
E6AL, E9, E9AL, E12, E12AL;
M9, M12

Procedure:

1. Place two cable clips loosely on one end of the cable. Thread that end through the valve yoke or some other secure anchoring point. Make a loop, bringing the end back through the two clips. Move the clips up close to the anchor point and, using a common open-end wrench firmly tighten all four nuts on the clips.
2. Slide one end of cable through the eye in the chain wheel lifting lug. Snug the loop closely to the lug and position the clips to hold it in place.
3. Check cable clip nuts to make sure all eight nuts are wrench tight. The Retaining Cable is now properly installed.

Each Kit Contains:

One (1) 5-ft. length of 3/16" Stainless Steel (SS) Cable. Seated ends prevent unwinding and ease in threading.

Four (4) 3/16" Stainless Steel (SS) Cable Grip Clips. Two for each end of the cable.



Caution:

1. Whenever a chain wheel is installed, provision must be made to KEEP THE VALVE HANDWHEEL RETAINING NUT FROM BACKING OFF THE STEM. This is best done by installing a SET SCREW that secures the nut to the stem.
2. All chain wheel installations, regardless of age, must be regularly inspected as part of the user's Safety/Maintenance procedures. Set screws and other threaded fasteners MUST be secure and tight.



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