

## InMax ¼ turn actuators – size S

Electrical rotary actuators for use in safe areas with integrated tripping circuit for safety temperature trigger InPro-TT  
On-off / 3-pos. control mode, 24...240 VAC/DC, 95° angle of rotation incl. 5° pretension  
5/10 – 15 Nm with safety operation (spring return)

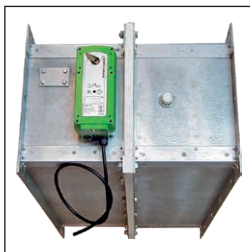
|                   |
|-------------------|
| InMax - ... - BF  |
| InMax - ... - CTS |
| InMax - ... - VAS |

Subject to change!

**Compact. Easy installation. Universal. Cost effective. Safe.**

| Type             | Torque  | Supply          | Motor running time           | Spring return | Control mode   | Feedback                             | Wiring diagram |
|------------------|---|-----------------|------------------------------|---------------|----------------|--------------------------------------|----------------|
| InMax- 5.10 - BF | 5 / 10 Nm   | 24...240 VAC/DC | 3 / 15 / 30 / 60 / 120 s/90° | 3 or 10 s/90° | On-off, 3-pos. | 2 x aux. switches + tripping circuit | SB 7.0/7.1     |
| InMax- 15 - BF   | 15 Nm   | 24...240 VAC/DC | 3 / 15 / 30 / 60 / 120 s/90° | 3 or 10 s/90° | On-off, 3-pos. | 2 x aux. switches + tripping circuit | SB 7.0/7.1     |
| InMax- ... - CTS | Types as above with aluminium housing and seawater resistant coating (cable glands brass nickel-plated) |                 |                              |               |                |                                      |                |
| InMax- ... - VAS | Types as above with stainless steel housing for aggressive ambient (cable glands brass nickel-plated)   |                 |                              |               |                |                                      |                |

### Product views and applications



Fire damper



Safety damper



Ball valve



Throttle valve



### Description

The InMax actuators are a revolution for safety, fire and shut-off dampers, VAV systems, ball valves, throttle valves and other motorized applications for HVAC systems in chemical, pharmaceutical, industrial and offshore/ onshore plants.

IP66 protection, small dimensions, only 3,5 kg weight, universal functions and technical data, an integrated heater and an optional stainless steel housing guarantee safe operation even under difficult environmental conditions. High quality brushless motors guarantee long life.

All actuators are programmable and adjustable on site. Special tools or equipment are not required. Motor running times and torques as well as spring return times, according to the actuator type, are selectable or adjustable on site. The integrated universal power supply is self adaptable to input voltages in the range of 24...240 VAC/DC. The actuators are 100 % overload protected and self locking.

...Max-...-BF actuators are equipped with spring return fail safe function, with 2 integrated auxiliary switches for end position indication and a tripping circuit for connecting the ...Pro-TT-... safety temperature trigger. Standard shaft connection is a double square direct coupling with 12 x 12 mm.

Different accessories are available to adapt auxiliary switches, terminal boxes or adaptations for ball valves and throttle valves and other armatures.

### Highlights

- › Industrial use
- › Universal supply unit from 24...240 VAC/DC
- › Motor running times 3–15–30–60–120 s/90° adjustable on site
- › On-off and 3-pos. control with spring return function, running times ~ 3–10 s/90°
- › Circuit for direct connection of the ...Pro-TT-... safety temperature trigger
- › 2 integrated auxiliary switches, switching at 5° and 85° angle of rotation
- › 5–10–15 Nm actuators in the same housing size
- › 100 % overload protected and self locking
- › Compact design and small dimension (L x W x H = 210 x 95 x 80 mm)
- › Direct coupling to the damper shaft with double square connection 12 x 12 mm
- › 95° angle of rotation inclusive 5° pretension
- › Robust aluminium housing (optional with seawater resistant coating) or in stainless steel
- › IP66 protection
- › Simple manual override included + preparation for comfortable manual override
- › Gear made of stainless steel and sinter metal
- › Weight only ~ 3,5 kg
- › Integrated heater for ambient temperatures down to –40 °C
- › Integrated safety temperature sensor
- › Integrated equipment for manual adjustment (push button, lamp, switch)
- › Preparation for adaptable and adjustable auxiliary switches type ...Switch
- › Wide range of accessories

## Technical data

| Technical data                   | InMax- 5.10 - BF   | InMax- 15 - BF  |
|----------------------------------|--|-----------------|
| Torque motor (min.)              | 5 / 10 Nm selectable on site   | 15 Nm           |
| Torque spring (F)                | min. 10 Nm   | min. 15 Nm      |
| Torque blockade                  | In blockade and end positions torques are higher than above specified torques for motor and spring.  |                 |
| Dimensioning of external load    | Upon spring return the external load should be max. 80 % of torque spring (F), but min. 3 Nm   |                 |
| Supply voltage / frequency       | 24...240 VAC/DC $\pm$ 10 %, self adaptable, frequency 50...60 Hz $\pm$ 20 %  |                 |
| Power consumption                | max. starting currents see ① Extra information (in acc. with voltage, $I_{start} \gg I_{rated}$ ), approx. 5 W holding power, approx. 16 W for heater  |                 |
| Protection class                 | Class I (grounded)   |                 |
| Angle of rotation and indication | 95° incl. $\sim$ 5° pretension, mechanical value indication  |                 |
| Working direction                | Selectable by left/right mounting to the damper/valve shaft  |                 |
| Motor running times              | 3 / 15 / 30 / 60 / 120 s/90° selectable on site  |                 |
| Motor                            | Brushless DC motor   |                 |
| Control mode                     | On-off and 3-pos. in acc. with wiring, selectable on site  |                 |
| Spring return (F)                | Spring return upon voltage interruption, response time up to 1 sec. after voltage interruption   |                 |
| Spring return running time (F)   | $\sim$ 3 or 10 s/90° selectable on site  |                 |
| 3 sec. mode – spring return      | $\sim$ 3 to 4 s/90° angle of rotation acc. to external load  |                 |
| Safety operations at 10 sec. (F) | min. 10,000 acc. to construction of damper and ambient   |                 |
| at 3 sec. (F)                    | min. 1,000 acc. to construction of damper and ambient  |                 |
| Tripping circuit                 | Circuit to connect the InPro-TF... safety temperature trigger directly to the actuator with M12 quick connection   |                 |
| Auxiliary switches               | 2 integrated auxiliary switches, switching at 5° and 85° angle of rotation, potential free. Grid fuse-protection is recommended!<br>$U_{max}/I_{max}$ AC = 250 V/5 A; $U_{min}$ AC/DC = 5 V; After one-time operation with $U > 24$ V AC/DC or $I > 100$ mA: $U_{min}$ AC/DC = 12 V<br>$U_{max}/I_{max}$ DC = 48 V/1 A; $I_{min}$ AC/DC = 5 mA; $I_{min}$ AC/DC = 100 mA |                 |
| Axle of the actuator             | Double square 12 x 12 mm, direct coupling, 100 % overload protected and self locking up to 15 Nm   |                 |
| Electrical connection            | Cable $\sim$ 1 m, wire cross section 0.5 mm <sup>2</sup> , equipotential bonding 4 mm <sup>2</sup> . Connections require a terminal box!   |                 |
| Diameter of cable                | $\sim$ Ø 9.6 mm  | $\sim$ Ø 9.6 mm |
| Cable gland                      | M16 x 1.5 mm   |                 |
| Manual override                  | Use delivered socket wrench, max. 4 Nm   |                 |
| Heater                           | Integrated, controlled heater for ambient temperature down to $-40$ °C   |                 |
| Housing material                 | Aluminium die-cast housing, coated. Optional with seawater resistant coating (...-CTS) or stainless steel housing, No. 1.4581 / UNS-J92900 / similar AISI 316Nb (...-VAS)  |                 |
| Dimensions (L x W x H)           | 210 x 95 x 80 mm, for diagrams see ① Extra information   |                 |
| Weight                           | $\sim$ 3,5 kg aluminium housing, stainless steel $\sim$ 7 kg   |                 |
| Ambients                         | Storage temperature $-40...+70$ °C, working temperature $-40...+50$ °C   |                 |
| Humidity                         | 0...90 % rH, non condensing  |                 |
| Operating 3 sec. motor run time  | In 3 s mode the motor will work only after 1 minute of voltage supply. While open/close operation (open voltage supply and shut it down) motor works only with speed of 15 s/90°   |                 |
| $\geq 15$ sec. motor run time    | at 15 / 30 / 60 / 120 s 100 % of ED is permitted (ED = duty cycle)   |                 |
| Wiring diagrams                  | SB 7.0 / 7.1   | SB 7.0 / 7.1    |
| Scope of delivery                | Actuator, 4 screws M4 x 100 mm, 4 nuts M4, Allen key for simple manual override  |                 |
| Parameter at delivery            | 5 Nm, 30 s/90°   | 15 Nm, 30 s/90° |

## Approbations

|                       |                            |
|-----------------------|----------------------------|
| CE identification     | CE                         |
| EMC directive         | 2014/30/EU                 |
| Low voltage directive | 2014/35/EU                 |
| Enclosure protection  | IP66 in acc. with EN 60529 |

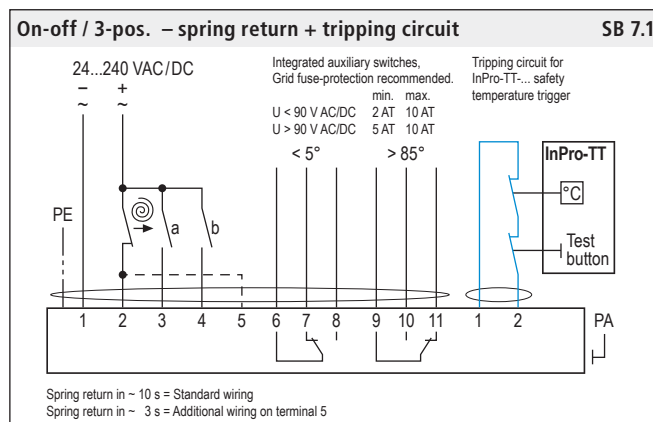
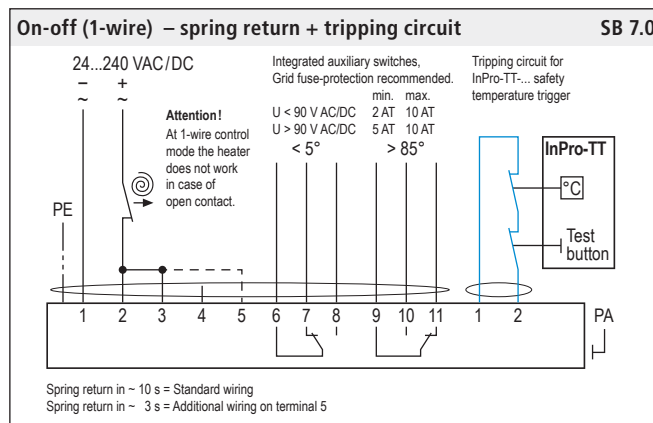
## Electrical connection

All actuators are equipped with a universal supply unit working at a voltage range from 24...240 VAC/DC. The supply unit is self adjusting to the connected voltage!

The safety operation of the spring return function works if the supply voltage is cut. For electrical connection a terminal box is required (e.g. InBox).

When installed, the electrical protection shall be designed with regard to the inrush current and the starting current (see additional data sheet – extra information).

Integrated auxiliary switches signal the rotation angle's position.  $U_{min}$  and  $I_{min}$  change once the switches were operated with higher voltage or current.



**Caution**

During commissioning apply a self adjustment drive.

Regard duty cycle at motor running times!

Never use spring return actuators without external load.

Risk of injury due to rotating handwheel for actuators with spring return!

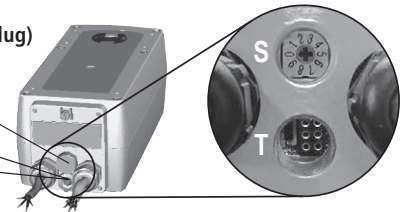
## Parameters, adjustments and failure indication

**Switch – Push button – Lamp for adjustment (behind the blanking plug)**

10-position switch (S)

Push button (T)

3-colour LED



### Parameter selection

Example:  
InMax-5.10-BF

| Type                        | Torques              |       |
|-----------------------------|----------------------|-------|
| InMax- 5.10 -BF ▶           | 5 Nm                 | 10 Nm |
| InMax- 15 -BF ▶             | 15 Nm                |       |
| Requested parameter:        |                      |       |
| Torque 10 Nm                | ▼                    | ▼     |
| Motor running time 60 s/90° |                      |       |
| Running times               | Position of switch S |       |
| 3 s/90° ▶                   | 00                   | 05    |
| 15 s/90° ▶                  | 01                   | 06    |
| 30 s/90° ▶                  | 02                   | 07    |
| 60 s/90° ▶                  | 03                   | 08    |
| 120 s/90° ▶                 | 04                   | 09    |

Result:

Switch position 08

### Functions, adjustments and parameters

#### A) Self adjustment of angle of rotation

Turn switch (S) to position 02 (low torque) or 07 (high torque). Press button (T) for a minimum of 3 seconds. The actuator drives to both end positions and detects the blocking positions. The LED flashes GREEN during adjustment.

The adjustment takes about 60 seconds (30 sec. "On", 30 sec. "Off").

#### B) Selecting motor running time and torque

Adjust parameters only if actuator is in idle state or without applied potential. Turn switch (S) to the position required for the intended operation acc. to table above. The selected parameters will be carried out at the actuator's next operation.

#### C) Selecting spring return time

Spring return time is selected by wiring.

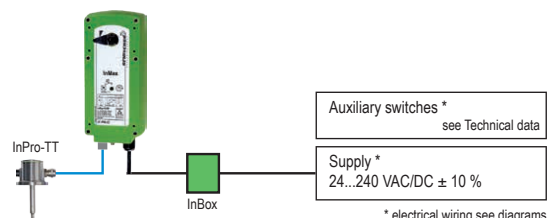
#### D) Function of the InPro-TT... in the tripping circuit

When the ...Pro-TT's tripping circuit is opened the actuator runs into its end position with spring return.

#### E) Additional information for control in 3-pos. operation

a closed, b open = direction I      a and b closed = motor doesn't work  
b closed, a open = direction II      a and b open = motor doesn't work  
The rotation direction (I and II) depends on left/right mounting of the actuator to the damper. To reverse the rotation direction (by motor) exchange the electrical wiring of terminal 3 and 4.

### Installation



- Do not open the cover when circuits are live
- Connect potential earth
- Close all openings to ensure enclosure protection
- Clean only with damp cloth, avoid dust accumulation

## Important information for installation and operation

### A. Installation, commissioning, maintenance

All national and international standards, rules and regulations must be complied with. Apparatus must be installed in accordance with manufacturer instructions. If the equipment is used in a manner not specified by the manufacturer, the safety protection provided by the equipment may be impaired.

For electrical connection a terminal box is requested (e.g. InBox-...).

**Attention:** If the actuator is put out of operation all rules and regulations must be applied. You have to cut the supply voltage before opening a terminal box!

The cable of the actuator must be installed in a fixed position and protected against mechanical and thermal damage. Connect potential earth. Avoid temperature transfer from armature to actuator! Close all openings with min. IP66.

For outdoor installation a protective housing against sun, rain and snow should be applied to the actuator as well as a constant supply at terminal 1 and 2 for the integrated heater. During commissioning apply a self adjustment drive.

Actuators are maintenance free. An annual inspection is recommended. Actuators must not be opened by the customer.

### B. Manual override

Manual override only if supply voltage is cut. Use delivered socket wrench with slow motions, usage can be tight.

**Attention:** Releasing or letting go the Allen key too fast at manual operating actuators with spring return causes risk of injury!

### C. Shaft connection, selection of running time

Actuators are equipped with a direct coupling double square shaft connection of 12 x 12 mm. For round shafts adaptors/clamping connection (accessories, e.g. KB-S) are available. The housing of the actuator is axially symmetrically built to select Open-close direction of the spring return function by left-right mounting. Using the 10-position switch different motor running times and spring return running times can be selected on site in acc. to the actuator type.

### D. Temperature trigger ...Pro-TT-...

The actuator ...Max-...-BF will work only with the temperature trigger InPro-TT-...

### E. Operation with 3 sec. motor running time

Note following:

1. The 3 sec. motor running time mode is only available in switch position 0 and 5 and at a constant supply voltage applied for a minimum of 1 minute on terminal 1 and 2.
2. The actuator opens at voltage on terminal 3 (resp. closes) and closes at voltage on terminal 4 (resp. opens) – depending on mounting position of the actuator.
3. The max. duty ratio is 10 % resp. 1 cycle/minute. Between two fully 3 sec. cycles in the same direction there must be a minimum intermission of 1 minute. Trying to run the actuator in the same direction in less than the required minimum of 1 minute the function will be blocked for the rest of the idle period. Later the release for the next cycle is made automatically by an internal timing relay.
4. Same function is applied on spring return actuators, fail safe operation is regarded same as a motor running cycle.
5. Trying to use the 1 wire On-off methode in switch position 0 and 5, software changes the motor running time temporarily and automatically to 15 s/90° to protect the actuator for overheating due to uncontrolled duty ratio.

### F. 3-position control mode

...Max actuators are in the best way suitable for the 3-pos. operation.

To protect such elements as gears and mounting elements against harmful influences like minimum pulse time, ...Max actuators are protected via internal electronics. It ignores impulses < 0.5 s, the cyclic duration must be min. 0.5 s. At changing direction the pause is 1 s.

### G. Spring return

Spring return function works only if the supply voltage for terminal 1 or 2 is cut. In the event of an electrical interruption, the spring returns to its end position even if supply voltage is available again during return function. Thereafter operation will continue.

### H. Operation at ambient temperatures below -20 °C

All actuators are equipped with a regulated integrated heating device designed for employments down to -40 °C ambient temperature. The heater will be supplied automatically by connecting the constant voltage supply on the clamps 1 and 2.

1. After mounting the actuator must be immediately electrically connected.
2. The heater switches on automatically when actuator reaches internally -20 °C. It heats up the actuator to a proper working temperature, then heater switches off automatically. Actuator will not run during heating process.
3. The adjustment options are only ensured after this heating up period.

### I. Excess temperatures

All actuators are protected against excess temperature. The internal thermostat works as a maximum limiter and, in the event of failure at incorrect temperatures, shuts off the actuator irreversible. An upstream connected temperature sensor stops the actuator before reaching its max. temperature. This safety feature is reversible, after cooling down the actuator is completely functional again. In this case the failure must be eliminated immediately on site!

### J. Synchron mode

Do not connect several actuators to one shaft or link mechanically together.

### K. Mechanical protection

Actuators must be operated with a minimum external load.

After installing the actuator to the damper/armature a self adjustment drive has to be performed in order to protect the damper/armature against mechanical overload. During operation the actuator reduces briefly its speed (motor power) before reaching the end position for a "gentle" blockade/stop.

### L. Routine tests of fire dampers

For periodic inspection of fire dampers cut off the supply line (current of actuator). The test button at InPro-TT-... is only for test aims of actuator's function.

## ❗ Extra information (see additional data sheet)

Additional technical information, dimensions, installation instruction, illustration and failure indication.

## Special solutions and accessories

|               |   |
|---------------|---|
| ...-CTS       | Types in aluminium housing with seawater resistant coating, parts nickel-plated |
| ...-VAS       | Types in stainless steel housing, parts nickel-plated                           |
| Adaptions     | for dampers and valves on request   |
| InMax-...-S3  | Ambient temperature up to +60 °C, 110...240 VAC/DC, 25 % ED                     |
| InMax-...-S17 | Cable ~ 3 m   |
| InPro-TT-...  | Safety temperature trigger for fire dampers                                     |
| InBox-...     | Terminal boxes  |

|          |  |
|----------|--|
| MKK-S    | Mounting bracket for boxes type ...Box-... directly on actuator        |
| InSwitch | 2 external aux. switches, adjustable                                   |
| HV-S...  | Comfortable manual override for...Max actuators size S                 |
| KB-S     | Clamp for damper shafts Ø 10...20 mm and □ 10...16 mm                  |
| AR-12-xx | Reduction part for 12 mm square connection to 11, 10, 9 or 8 mm shafts |
| BSH-S    | Mounting holder for actuators in fire danger areas                     |
| Kit-S8   | Cable glands nickel-plated   |

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