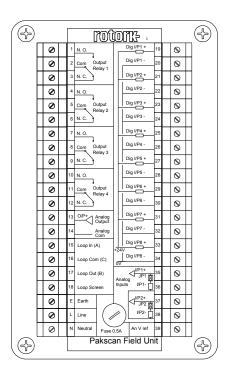
# Pakscan General Purpose Field Control Unit Panel Mounted (PM-PB2)



Publication: PUB059-017-00\_0715 Page 1 of 4



#### GENERAL DESCRIPTION

The Pakscan General Purpose Field Control Unit (GPFCU) provides a means of controlling actuators, pumps, motors, solenoid valves, mixers, etc., as well as interfacing digital and analogue information between field process devices and a Pakscan two-wire loop system. The panel mounting PM-PB2 can be safe area mounted within an existing enclosure to allow simple connection to the devices being controlled.

The PM-PB2 enclosure is manufactured from grey polycarbonate and includes fixing holes for surface mounting. The enclosure provides a degree of protection to IP55, however we recommend that it is always protected by an outer enclosure. Electrical connections are made to the terminal block on the lid of the unit.

#### PERFORMANCE SPECIFICATION

#### Pakscan 2 -Wire Interface

Baud Rate 2400, 1200, 600, 300 or 110

Current 20 mA

Conductors screened twisted pair

#### 8 off Digital Inputs

Isolation mutual galvanic isolation Input Voltage active 18V < Vi < 38V

inactive -0.5V < Vi < 2V

Pulse input Input 1 Pulse width > 20 ms

I/P power supply internal 24V at 20 mA max

#### 4 off Digital Outputs

Contacts changeover

Operation fleeting or maintained

(normally de-energised)

Voltage rangeup to 120V

Max load 60W, 125VA, (max 1 A) Life 10<sup>7</sup> operations at 5W load

#### 2 off Analogue Inputs

Range 0 to 5V, or 4 to 20 mA

Resolution 1.2mV Thermal stability 100 ppm/°C

#### 1 off Analogue Output

Voltage range0 to 5V
Resolution 1.2mV
Thermal stability 100 ppm/°C
Load resistance >1 kOhm

#### **Electrical Supply**

Supply 110V ac +/-20% or

230V ac +10%/-20%, (47-63 Hz)

#### I/O DESCRIPTION

#### **General Purpose Mode**

4 off digital outputs, each with one independently addressable C/O contact rated at 60W, 125VA, (max 1A). All contacts can be either fleeting, (300ms), or maintained (requiring an energise and de-energise command).

1 off analogue output, 0 - 5V, with 1.2mV resolution, i.e. 12 bit accuracy.

8 off independent digital inputs, each requiring a volt-free input. Each input can be configured to

### Pakscan

## **General Purpose Field Control Unit Panel Mounted (PM-PB2)**



Publication: PUB059-017-00\_0715 Page 2 of 4

invert the incoming signal. (Input D1 also acts as a pulse counter, up to 9999, provided that the pulse is greater than 20mS).

The state of the output relays and their action (fleeting or maintained) is reported as are status bits relating to the field unit itself.

2 off analogue inputs sharing a common return, either 4 - 20mA or 0 - 5V, reported as a value between 0% and 100%. Both inputs must be the same, i.e. voltage or current. For voltage inputs JP1 and JP2 must be removed. The default setting is for current inputs with JP1 and JP2 fitted.

#### Alarms

POWR - Reset (on restoration of power) WDOG - Watchdog failure MEMF - Memory failure

COMMS - Communication failure

#### **Actuator Mode**

Digital control

Open, Stop, Close, ESD, (ESD option is not available on all actuator types).

#### Position control

Over range 0% to 100%, (not available on all actuator types).

#### Digital feedback

The field unit reports the following status bits, (some of the options are not available on all actuator types):

OAS - open limit switch

CAS - closed limit switch

STOP - motor stopped

MRUN - motor running

MRO - motor running in open direction

MRC - motor running in closed direction

EXT - status of an external digital signal, (only available when position control is **not** used). Further status bits relating to the field unit are also

reported, i.e. loopback on, new alarm and alarm.

#### Analogue feedback

Valve position over range 0% to 100%, (not available on all actuator types).

#### Alarms

POWR- power on reset (on restoration of power) WDOG - watchdog failure

MEMF - memory failure
COMMS - communication failure
CNA - local control selected
MREL - monitor relay tripped
THERM - thermostat tripped

LSTOP - local stop selected

(some or all of the above may not be available depending on actuator type).

#### Derived alarms

SFAIL - motor start or stop failure

VOBS - valve obstruction detected, torque tripped

VJAM - valve stuck detected, torque tripped

MOP - valve moved to open limit manually

MCL - valve moved to closed limit manually

MOPG - valve moved from closed limit manually

MCLG - valve moved from open limit manually

EOT - motor running at end of travel

(some or all of the above may not be available depending on actuator type).

#### MECHANICAL DESCRIPTION

#### **Enclosure**

Grey polycarbonate suitable for panel mounting protection rated to IP55.

#### **Terminals**

Clamping terminals suitable for up to 4.0mm<sup>2</sup> conductors for power supply, data highway, I/O and earth connections.

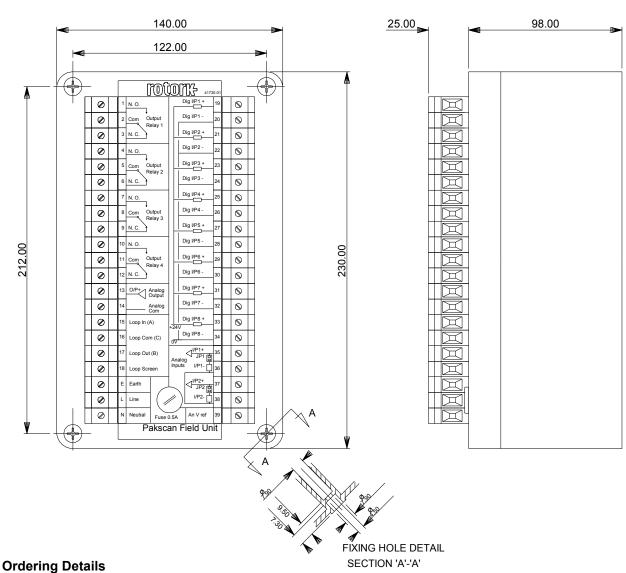
#### **Environmental specification**

Operating temperature, -30° to +70°C Storage temperature, -50° to +85°C Humidity, 5% to 95% R.H. non-condensing Vibration, 0.75g (0.5Hz to 300Hz)

# Pakscan General Purpose Field Control Unit Panel Mounted (PM-PB2)



Publication: PUB059-017-00\_0715 Page 3 of 4



### Ordering Details

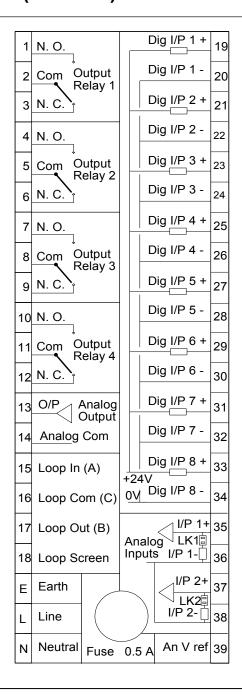
With all orders it is necessary to specify the supply voltage for the field unit.

Example:

# Pakscan General Purpose Field Control Unit Panel Mounted (PM-PB2)



Publication: PUB059-017-00\_0715 Page 4 of 4



PM-PB2 connection details

### rotork

http://www.rotork.com

Rotork reserves the right to amend and change specifications without prior notice.

Published data may be subject to change. Please check web site for latest version. UK Rotork PLC

Tel: +44 (0) 1225 733 200 Fax: +44 (0) 1225 333 467 e-mail: mail@rotork.com USA

Rotork Controls Inc.

Tel: +1 (585) 247 2304 Fax: +1 (585) 247 2308 e-mail: info@rotork.com