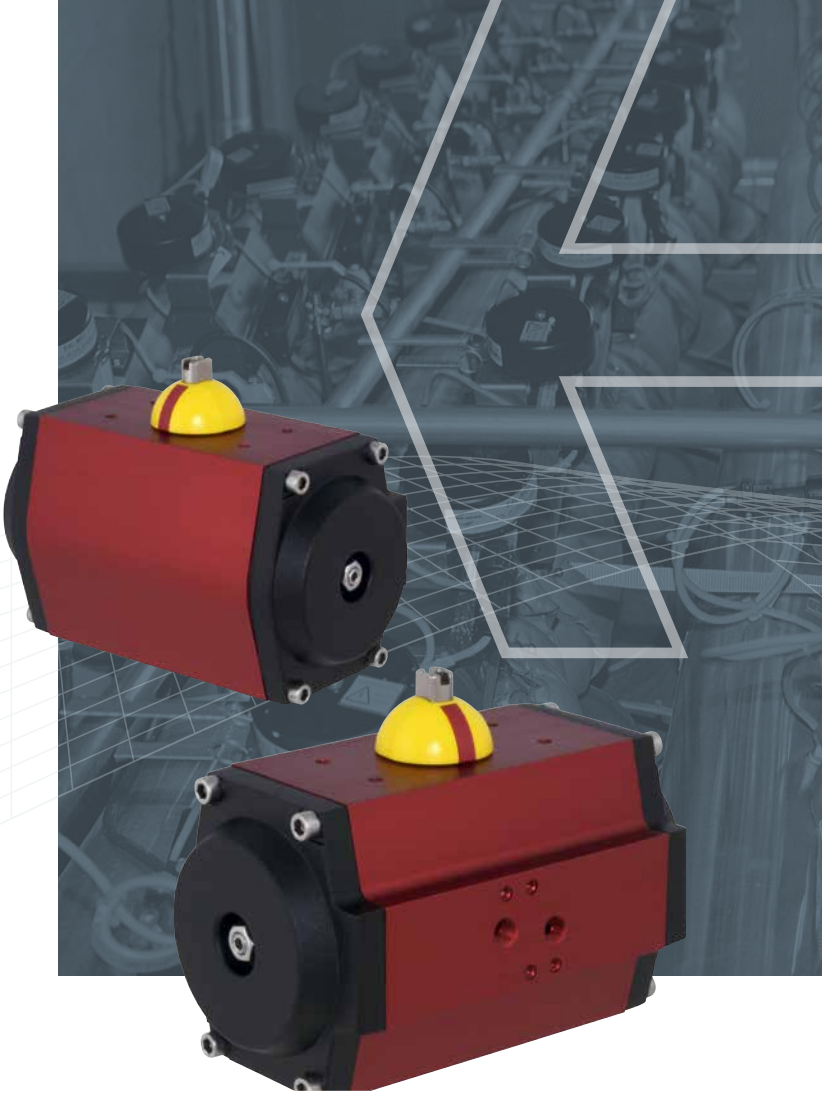
rotork®
Fluid Systems



Introducing the RCR Range single- and double-acting pneumatic piston actuators.

Design

Single- and double-acting pneumatic piston actuators (rack and pinion).

Action

Standard 90°, 120°, 180° and 240° upon application.
Customised angles available as well as three position versions.

Stroke adjustment

90° Position from -5° to +5°
Single and double end stop options

Torques	2.4 to 5,800 Nm
Air Pressure	2 to 10 bar
Supply	Filtered air PNEUROP/ISO class 4, other fluids on request

Materials

Body	Anodized aluminium ASTM 6063, UNI 10681, additional versions on request
End caps	Aluminium UNI EN1706, EN AC-46100, epoxy coated
Pistons	Aluminium UNI EN1706
Pinion	Nickel plated steel AISI SAE 11L37 - ASTM B 656, stainless steel optional
Bearing pad guide	Technopolymer - Delrin Poliarilammide - IXEF
Seals	NBR, alternative Viton or Silicone

Temperature range

Standard	-50 to +70 °C (NBR O-Ring - Guide Delrin)
Special versions	-15 to +160 °C (Viton O-Ring - Guide IXEF) or -30 to +200 °C (Silicone O-Ring - Guide PTFE)

Mechanical interfaces

ISO 5211, NAMUR VDI/VDE 3845, EN 15714-3-4

RCR Range

Rack and Pinion Actuators

Redefining Flow Control

rotork®
Fluid Systems

Sizing Guide for Double-Acting Actuators

Model	Pneumatic Torque (Nm)												
	2 bar	2.5 bar	3 bar	3.5 bar	4 bar	4.5 bar	5 bar	5.6 bar	6 bar	6.5 bar	7 bar	8 bar	9 bar	10 bar
33, 34	2.4	2.9	3.5	4.1	4.7	5.2	5.8	6.5	7.0	7.6	8.2	9.4	10.5	11.7
43, 44	4.7	5.8	7.0	8.2	9.4	10.5	11.7	13.1	14.0	15.2	16.4	18.7	21.0	23.4
52	7.8	9.7	11.7	13.6	15.6	17.5	19.5	21.8	23.4	25.3	27.3	31.2	35.1	39.0
63	11.6	14.5	17.4	20.3	23.2	26.1	29.0	32.5	34.8	37.7	40.6	46.4	52.2	58.0
75	20.0	25.0	30.0	35.0	40.0	45.0	50.0	56.0	60.0	65.0	70.0	80.0	90.0	100.0
83	29.0	36.2	43.5	50.7	58.0	65.2	72.5	81.2	87.0	94.2	101.5	116.0	130.5	145.0
92	40.0	50.0	60.0	70.0	80.0	90.0	100.0	112.0	120.0	130.0	140.0	160.0	180.0	200.0
110	58.0	72.5	87.0	101.5	116.0	130.5	145.0	162.4	174.0	188.5	203.0	232.0	261.0	290.0
118	86.0	107.5	129.0	150.5	172.0	193.5	215.0	240.8	258.0	279.5	301.0	344.0	387.0	430.0
127	116.0	145.0	174.0	203.0	232.0	261.0	290.0	324.8	348.0	377.0	406.0	464.0	522.0	580.0
143	186.0	232.5	279.0	325.5	372.0	418.5	465.0	520.8	558.0	604.5	651.0	744.0	837.0	930.0
160	230.0	287.5	345.0	402.5	460.0	517.5	575.0	644.0	690.0	747.5	805.0	920.0	1,035	1,150
190	400.0	500.0	600.0	700.0	800.0	900.0	1,000	1,120	1,200	1,300	1,400	1,600	1,800	2,000
210	480.0	600.0	720.0	840.0	959.9	1,080	1,200	1,344	1,440	1,560	1,680	1,920	2,160	2,400
254	920.0	1,150	1,380	1,610	1,840	2,070	2,300	2,576	2,760	2,990	3,220	3,680	4,140	4,600
255	1,160	1,450	1,740	2,030	2,320	2,610	2,900	3,248	3,480	3,770	4,060	4,640	5,220	5,800

Sizing Guide for Single-Acting Actuators

Model	Springs	Spring Torque (Nm)		Pneumatic Torque (Nm)																	
				2 bar		3 bar		4 bar		5 bar		5.6 bar		6 bar		7 bar		8 bar		9 bar		10 bar	
		0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°
43, 44	2	1.68	2.53	2.97	2.09	5.31	4.43	7.64	6.77	9.98	9.11	11.39	10.51	12.32	11.45	14.66	13.79	17.00	16.12	19.34	18..46	21.68	20.80
	4	3.36	5.07			3.59	1.85	5.93	4.18	8.27	6.52	9.68	7.93	10.61	8.86	12.95	11.20	15.29	13.54	17.63	15.88	19.97	18.22
	6	5.03	7.60					4.22	1.60	6.56	3.94	7.96	5.34	8.90	6.28	11.24	8.61	13.58	10.95	15.92	13.29	18.26	15.63
	8	6.71	10.14							4.85	1.35	6.25	2.75	7.19	3.69	9.53	6.03	11.87	8.37	14.21	10.71	16.54	13.05
52	2	1.91	3.19	5.84	4.54	9.74	8.44	13.64	12.34	17.54	16.23	19.87	18.57	21.43	20.13	25.33	24.03	29.23	27.92	33.12	31.82	37.02	35.72
	4	3.82	6.37	3.90	1.29	7.79	5.19	11.69	9.09	15.59	12.98	17.92	15.32	19.48	16.88	23.38	20.78	28.28	24.67	31.17	28.57	35.07	32.47
	6	5.73	9.56			5.84	1.94	9.74	5.83	13.64	9.73	15.98	12.07	17.53	13.63	21.43	17.52	25.33	21.42	29.23	25.32	33.12	29.22
	8	7.64	12.75					7.79	2.58	11.69	6.48	14.03	8.82	15.59	10.38	19.48	14.27	23.38	18.17	27.28	22.07	31.17	25.96
	10	9.55	15.94							9.74	3.23	12.08	5.57	13.64	7.13	17.53	11.02	21.43	14.92	25.33	18.82	29.22	22.71
	12	11.46	19.12									10.13	2.32	11.69	3.88	15.59	7.77	19.48	11.67	23.38	15.57	27.28	19.46
63	2	3.01	4.42	8.54	7.09	14.34	12.89	20.14	18.69	25.94	24.50	29.42	27.98	31.74	30.30	37.54	36.10	43.34	41.90	49.14	47.70	54.94	53.50
	4	6.01	8.84	5.47	2.58	11.27	8.38	17.07	14.18	22.87	19.99	26.35	23.47	28.67	25.79	34.47	31.59	40.27	37.39	46.08	43.19	51.88	48.99
	6	9.02	13.26			8.20	3.87	14.00	9.68	19.81	15.48	23.29	18.96	25.61	21.28	31.41	27.08	37.21	32.88	43.01	38.68	48.81	44.48
	8	12.03	17.68					10.94	5.17	16.74	10.97	20.22	14.45	22.54	16.77	28.34	22.57	34.14	28.37	39.94	34.17	45.74	39.97
	10	15.03	22.11							13.67	6.46	17.15	9.94	19.47	12.26	25.27	18.06	31.08	23.86	36.88	29.66	42.68	35.46
	12	18.04	26.53									14.09	5.43	16.41	7.75	22.21	13.55	28.01	19.35	33.81	25.15	39.61	30.95
75	2	5.24	7.96	14.65	11.87	24.65	21.87	34.65	31.87	44.65	41.87	50.65	47.87	54.64	51.87	64.64	61.86	74.64	71.86	84.64	81.86	94.64	91.86
	4	10.48	15.93	9.31	3.75	19.31	13.75	29.31	23.75	39.30	33.75	45.30	39.74	49.30	43.74	59.30	53.74	69.30	63.74	79.30	73.74	89.29	83.74
	6	15.71	23.89			13.96	5.63	23.96	15.63	33.96	25.62	39.96	31.62	43.96	35.62	53.96	45.62	63.95	55.62	73.95	65.62	83.95	75.61
	8	20.95	31.85					18.62	7.50	28.62	17.50	34.62	23.50	38.62	27.50	48.61	37.50	58.61	47.50	68.61	57.49	78.61	67.49
	10	26.19	39.81							23.27	9.38	29.27	15.38	33.27	19.38	43.27	29.38	53.27	39.37	63.27	49.37	73.26	59.37
	12	31.43	47.78							17.93	1.26	23.93	7.26	27.93	11.26	37.93	21.25	47.93	31.25	57.92	41.25	67.92	51.25
83	2	7.23	11.19	21.62	17.58	36.12	32.07	50.62	46.57	65.11	61.07	73.81	69.77	79.61	75.56	94.11	90.06	108.6	104.6	123.1	119.1	137.6	133.6
	4	14.46	22.39	14.25	6.16	28.75	20.65	43.24	35.15	57.74	49.65	66.44	58.35	72.24	64.15	86.73	78.64	101.2	93.14	115.7	107.6	130.2	122.1
	6	21.68	33.58			21.37	9.24	35.87	23.73	50.37	38.23	59.07	46.93	64.86	52.73	79.36	67.23	93.86	81.72	108.4	96.22	122.9	110.7
	8	28.91	44.78					28.50	12.31	42.99	26.81	51.69	35.51	57.49	41.31	71.99	55.81	86.49	70.30	101.0	84.80	115.5	99.30
	10	36.14	55.97							35.62	15.39	44.32	24.09	50.12	29.89	64.62	44.39	79.11	58.89	93.61	73.36	108.1	87.88
	12	43.37	67.17							28.25	3.98	36.95	12.67	42.75	18.47	57.24	32.97	71.74	47.47	86.24	61.96	100.7	76.46
92	2	9.10	14.34	30.72	25.37	50.73	45.38	70.73	65.38	90.73	85.38	102.7	97.39	110.7	105.4	130.7	125.4	150.7	145.4	170.7	165.4	190.7	185.4
	4	18.20	28.69	21.44	10.74	41.44	30.75	61.45	50.75	81.45	70.75	93.45	82.75	101.5	90.76	121.5	110.8	141.5	130.8	161.5	150.8	181.5	170.8
	6	27.31	43.03			32.16	16.12	52.16	36.12	72.16	56.12	84.17	68.12	92.17	76.12	112.2	96.13	132.2	116.1	152.2	136.1	172.2	156.1
	8	36.41	57.38					42.88	21.49	62.88	41.49	74.88	53.49	82.88	61.49	102.9	81.50	122.9	101.5	142.9	121.5	162.9	141.5
	10	45.51	71.72					33.59	6.86	53.60	26.86	65.60	38.86	73.60	46.86	93.60	66.86	113.6	86.87	133.6	106.9	153.6	126.9
	12	54.61	86.07							44.31	12.23	56.31	24.23	64.32	32.23	84.32	52.23	104.3	72.24	124.3	92.24	144.3	112.2

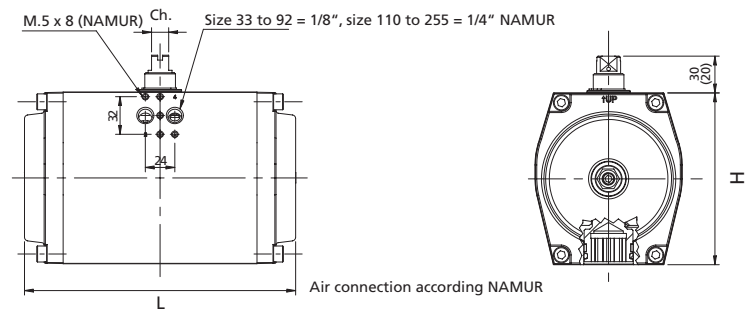
Sizing Guide for Single-Acting Actuators *continued*

Model	Springs	Spring Torque (Nm)		Pneumatic Torque (Nm)																			
				2 bar		3 bar		4 bar		5 bar		5.6 bar		6 bar		7 bar		8 bar		9 bar		10 bar	
		0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°
110	2	15.81	23.71	41.9	33.8	70.9	62.8	99.9	91.8	128.9	120.8	146.3	138.2	157.9	149.8	186.9	178.8	215.9	207.8	244.9	236.8	273.9	265.8
	4	31.61	47.42	25.8	9.6	54.8	38.6	83.8	67.6	112.8	96.6	130.2	114.1	141.8	125.7	170.8	154.7	199.8	183.7	228.8	212.7	257.8	241.7
	6	47.42	71.13			38.6	14.5	67.6	43.5	96.6	72.5	114.1	89.9	125.7	101.5	154.7	130.5	183.7	159.5	212.7	188.5	241.7	217.5
	8	63.22	94.84					51.5	19.3	80.5	48.3	97.9	65.7	109.5	77.3	138.5	106.3	167.5	135.3	196.5	164.3	225.5	193.3
	10	79.03	118.5							64.4	24.1	81.8	41.5	93.4	53.1	122.4	82.1	151.4	111.1	180.4	140.1	209.4	169.1
	12	94.84	142.3									65.7	17.3	77.3	28.9	106.3	57.9	135.3	86.9	164.3	115.9	193.3	144.9
118	2	21.25	36.46	64.3	48.8	107.3	91.8	150.3	134.8	193.3	177.8	219.1	203.6	236.3	220.8	279.3	263.8	322.3	306.8	365.3	349.8	408.3	392.8
	4	42.50	72.92	42.7	11.6	85.7	54.6	128.7	97.6	171.7	140.6	197.5	166.4	214.7	183.6	257.7	226.6	300.7	269.6	343.7	312.6	386.7	355.6
	6	63.75	109.4			64.0	17.4	107.0	60.4	150.0	103.4	175.8	129.2	193.0	146.4	236.0	189.4	279.0	232.4	322.0	275.4	365.0	318.4
	8	84.99	145.8					85.3	23.3	128.3	66.3	154.1	92.1	171.3	109.3	214.3	152.3	257.3	195.3	300.3	238.3	343.3	281.3
	10	106.2	182.3							106.6	29.1	132.4	54.9	149.6	72.1	192.6	115.1	235.6	158.1	278.6	201.1	321.6	244.1
	12	127.5	218.7									110.8	17.7	128.0	34.9	171.0	77.9	214.0	120.9	257.0	163.9	300.0	206.9
127	2	29.94	48.78	85.5	66.2	143.5	124.2	201.5	182.2	259.5	240.2	294.2	275.0	317.4	298.2	375.4	356.2	433.4	414.2	491.4	472.2	549.4	530.2
	4	59.88	97.57	54.9	16.5	112.9	74.5	170.9	132.5	228.9	190.5	263.7	225.3	286.9	248.5	344.9	306.5	402.9	364.5	460.9	422.5	518.9	480.5
	6	89.82	146.3			82.4	24.7	140.4	82.7	198.4	140.7	233.2	175.5	256.4	198.7	314.4	256.7	372.4	314.7	430.4	372.7	488.4	430.7
	8	119.8	195.1					109.8	33.0	167.8	91.0	202.6	125.8	225.8	149.0	283.8	206.9	341.8	264.9	399.8	322.9	457.8	380.9
	10	149.7	243.9							137.3	41.2	172.1	76.0	195.3	99.2	253.3	157.2	311.3	215.2	369.3	273.2	427.3	331.2
	12	179.6	292.7									141.6	26.2	164.8	49.4	222.8	107.4	280.8	165.4	338.8	223.4	396.8	281.4
143	2	48.1	68.9	137.0	115.7	230.0	208.7	323.0	301.7	416.0	394.7	471.8	450.5	509.0	487.7	602.0	580.7	695.0	673.7	788.0	766.7	881.0	859.8
	4	96.1	137.8	87.9	45.5	181.0	138.5	274.0	231.5	367.0	324.5	422.8	380.3	460.0	417.5	553.0	510.5	646.0	603.5	739.0	696.5	832.0	789.5
	6	144.2	206.7			131.9	68.2	224.9	161.2	317.9	254.2	373.7	310.0	410.9	347.2	503.9	440.2	596.9	533.2	689.9	626.2	782.9	719.2
	8	192.3	275.6					175.9	90.9	268.9	183.9	324.7	239.7	361.9	276.9	454.9	369.9	547.9	462.9	640.9	555.9	733.9	648.9
	10	240.3	344.4					126.9	20.7	219.9	113.7	275.7	169.5	312.9	206.7	405.9	299.7	498.9	392.7	591.9	485.7	684.9	578.7
	12	288.4	413.3							170.8	43.4	226.6	99.2	263.8	136.4	356.8	229.4	449.8	322.4	542.9	415.4	635.9	508.4
160	2	55.9	83.0	172.4	144.5	287.4	259.5	402.5	374.5	517.5	489.5	586.5	558.5	632.5	604.5	747.5	719.5	862.5	834.5	977.5	949.5	1,092	1,065
	4	111.8	166.0	114.9	59.0	229.9	174.0	344.9	289.0	459.9	404.0	528.9	473.0	574.9	519.0	689.9	634.1	804.9	749.1	919.9	864.1	1,035	979.1
	6	167.6	249.0			172.3	88.6	287.3	203.6	402.3	318.6	471.3	387.6	517.3	433.6	632.3	548.6	747.3	663.6	862.3	778.6	977.3	893.6
	8	223.5	332.0					229.8	118.1	344.8	233.1	413.8	302.1	459.8	348.1	574.8	463.1	689.8	578.1	804.8	693.1	919.8	808.1
	10	279.4	415.0					172.2	32.6	287.2	147.6	356.2	216.6	402.2	262.6	517.2	377.6	632.2	492.6	747.2	607.6	862.2	722.6
	12	335.3	498.0							229.7	62.1	298.7	131.1	344.7	177.1	459.7	292.1	574.7	407.1	689.7	522.1	804.7	637.1
190	2	106.2	133.9	290.6	262.1	490.6	462.1	690.6	662.1	890.6	862.1	1,011	982.1	1,091	1,062	1,291	1,262	1,491	1,462	1,691	1,662	1,891	1,862
	4	212.5	267.8	181.2	124.2	381.2	324.2	581.2	524.2	781.2	724.2	901.2	844.2	981.2	924.2	1,181	1,124	1,381	1,324	1,581	1,524	1,781	1,724
	6	318.7	401.7			271.8	186.3	471.8	386.3	671.8	586.3	791.8	706.3	871.8	786.3	1,072	986.3	1,272	1,186	1,472	1,386	1,672	1,586
	8	424.9	535.6			162.4	48.4	362.4	248.4	562.4	448.4	682.4	568.4	762.4	648.4	962.4	848.4	1,162	1,048	1,362	1,248	1,562	1,448
	10	531.2	669.5					253.0	110.5	453.0	310.5	573.0	430.5	653.0	510.5	853.0	710.5	1,053	910.5	1,253	1,111	1,453	1,311
	12	637.4	803.4							343.5	172.6	463.6	292.6	543.6	372.6	743.6	572.6	943.6	772.6	1,144	972.6	1,344	1,173
210	2	114.2	160.7	362.4	314.5	602.3	554.5	842.3	794.5	1,082	1,034	1,226	1,178	1,322	1,274	1,562	1,514	1,802	1,754	2,042	1,994	2,282	2,234
	4	228.4	321.3	244.7	149.0	484.7	389.0	724.7	629.0	964.7	868.9	1,109	1,016	1,205	1,109	1,445	1,349	1,685	1,589	1,925	1,829	2,165	2,069
	6	342.6	482.0			367.1	223.5	607.1	463.5	847.1	703.5	991.1	847.4	1,097	943.4	1,327	1,183	1,567	1,423	1,807	1,663	2,047	1,903
	8	456.8	642.7			249.5	58.0	489.5	298.0	729.4	538.0	873.4	682.0	969.4	777.9	1,209	1,018	1,449	1,258	1,689	1,498	1,929	1,738
	10	571.0	803.4					371.8	132.5	611.8	372.5	755.8	516.5	851.8	612.5	1,092	852.4	1,332	1,092	1,572	1,332	1,812	1,572
	12	685.2	964.0							494.2	207.0	638.2	351.0	734.2	447.0	974.2	686.9	1,214	926.9	1,454	1,167	1,694	1,407
254	2	238.1	321.3	674.8	589.1	1,135	1,049	1,595	1,509	2,055	1,969	2,331	2,245	2,515	2,429	2,975	2,889	3,435	3,349	3,895	3,809	4,355	4,269
	4	476.3	642.7	429.5	258.1	889.6	718.2	1,350	1,178	1,810	1,638	2,086	1,914	2,270	2,098	2,730	2,558	3,190	3,018	3,650	3,478	4,110	3,938
	6	714.4	964.0			644.3	387.2	1,104	847.2	1,564	1,307	1,840	1,583	2,024	1,767	2,484	2,227	2,945	2,687	3,405	3,147	3,865	3,607
	8	952.5	1,285					859.1	516.2	1,319	976	1,595	1,252	1,779	1,436	2,239	1,896	2,699	2,356	3,159	2,816	3,619	3,276
	10	1,191	1,607					613.8	185.2	1,074	645	1,350	921	1,534	1,105	1,994	1,565	2,454	2,025	2,914	2,485	3,374	2,945
	12	1,429	1,928							829	314	1,105	590	1,289	774	1,749	1,234	2,209	1,694	2,669	2,154	3,129	2,614
255	2	272.2	406.1	880	742	1,460	1,322	2,040	1,902	2,620	2,482	2,968	2,830	3,200	3,062	3,780	3,642	4,360	4,222	4,940	4,802	5,520	5,382
	4	544.4	812.2	599	323	1,179	903	1,759	1,484	2,339	2,064	2,687	2,412	2,919	2,644	3,499	3,224	4,079	3,804	4,659	4,384	5,239	4,964
	6	816.6	1,218			899	485	1,479	1,065	2,059	1,645	2,407	1,993	2,639	2,225	3,219	2,805	3,799	3,385	4,379	3,965	4,959	4,545
	8	1,089	1,624					1,199	647	1,779	1,227	2,127	1,575	2,359	1,807	2,939	2,387	3,519	2,967	4,099	3,547	4,679	4,127
	10	1,361	2,031					918	229	1,498	809	1,846	1,157	2,078	1,389	2,658	1,969	3,238	2,549	3,818	3,129	4,398	3,709
	12	1,633	2,437							1,218	390	1,566	738	1,798	970	2,378	1,550	2,958	2,130	3,538	2,710	4,118	3,290

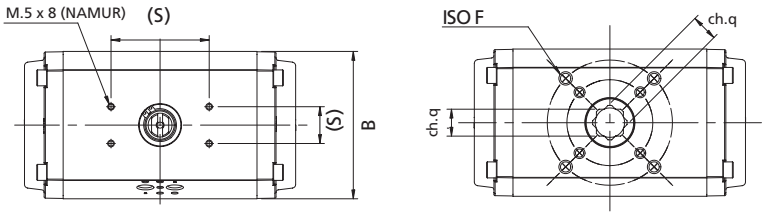
rotork®
Fluid Systems

RCR Range

Rack and Pinion Actuators



(S) Feedback interface: Size 33 to 127 = 30 x 80, size 143 to 255 = 30 x 130 according NAMUR



Dimensions

Model	Dimensions (mm)								Air consumption (dm^3)				Weight (kg)			
	L			H	B	Ch	Ch.q	ISO	SR	DA			SR	DA		
	90°	120°	180°						90°	90°	120°	180°	90°	90°	120°	180°
33	90	-	-	65	61.5	10	9	F03	-	0.15	-	-	-	0.47	-	-
34	90	-	-	65	61.5	10	9	F04	-	0.15	-	-	-	0.47	-	-
43	116	-	-	65	61.5	10	9	F03/F05	0.10	0.18	-	-	0.66	0.60	-	-
44	116	-	-	65	61.5	10	9	F04	0.10	0.18	-	-	0.66	0.60	-	-
52	133	151	195	74	68.5	10	14	F03/F05	0.13	0.25	0.28	0.46	1.00	0.90	1.10	1.30
63	137	155	200	88	80	10	14	F05/F07	0.21	0.40	0.45	0.74	1.62	1.45	1.70	2.00
75	161	183	237	100	92.5	10	17	F05/F07	0.32	0.60	0.68	1.12	2.45	2.10	2.46	2.90
83	180	205	268	108	99.5	10	17	F05/F07	0.45	0.88	1.00	1.63	2.95	2.50	2.95	3.50
92	209	239	310	117	110.5	14	17	F05/F07	0.62	1.20	1.35	2.25	4.00	3.40	4.00	4.60
110	221	251	322	140	120	14	22	F07/F10	0.98	1.90	2.15	3.52	6.20	5.20	6.10	7.20
118	291	341	421	140	120	20	22	F07/F10	1.40	2.70	3.05	5.00	8.35	7.10	8.00	9.70
127	301	353	453	160	137	20	22	F07/F10	2.00	3.65	4.10	6.80	10.7	9.00	10.0	12.5
143	337	387	488	198	172	20	27	F10/F12	2.50	4.60	6.12	9.20	15.8	12.4	14.0	16.0
160	379	444	570	198	172	28	27	F10/F12	3.80	7.00	8.00	13.0	20.1	16.4	18.8	26.0
190	422	-	-	255	224	28	36	F12/F16	6.50	12.5	-	-	37.8	28.0	-	-
210	468	544	696	255	224	32	36	F14	8.00	15.0	17.0	21.5	39.6	31.8	37.4	49.2
254	609	711	911	302	272	32	46	F16	14.0	27.0	31.5	41.0	70.6	55.5	66.5	79.8
255	689	815	-	302	272	32	46	F16	17.0	32.0	38.0	-	84.3	69.2	77.0	-

SR = Spring-Return DA = Double-Acting

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