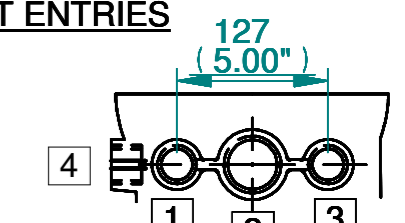


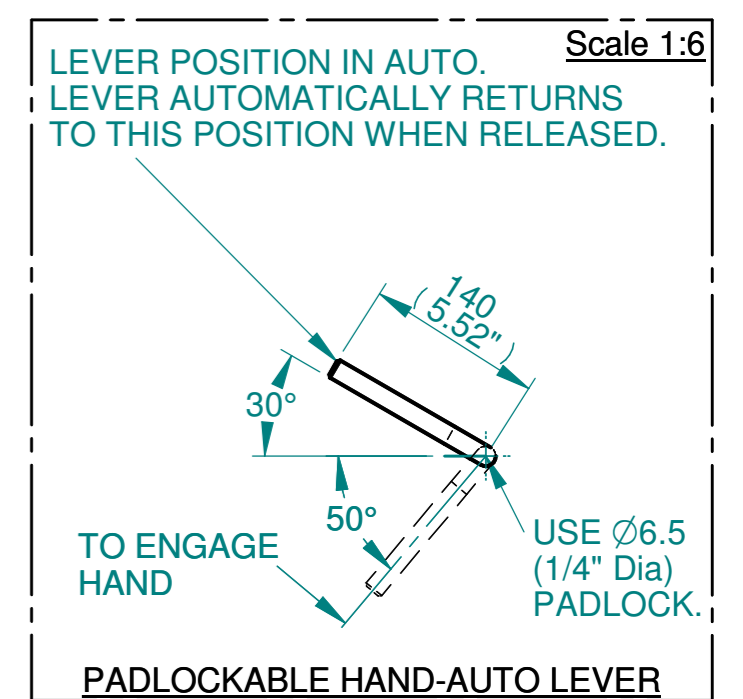
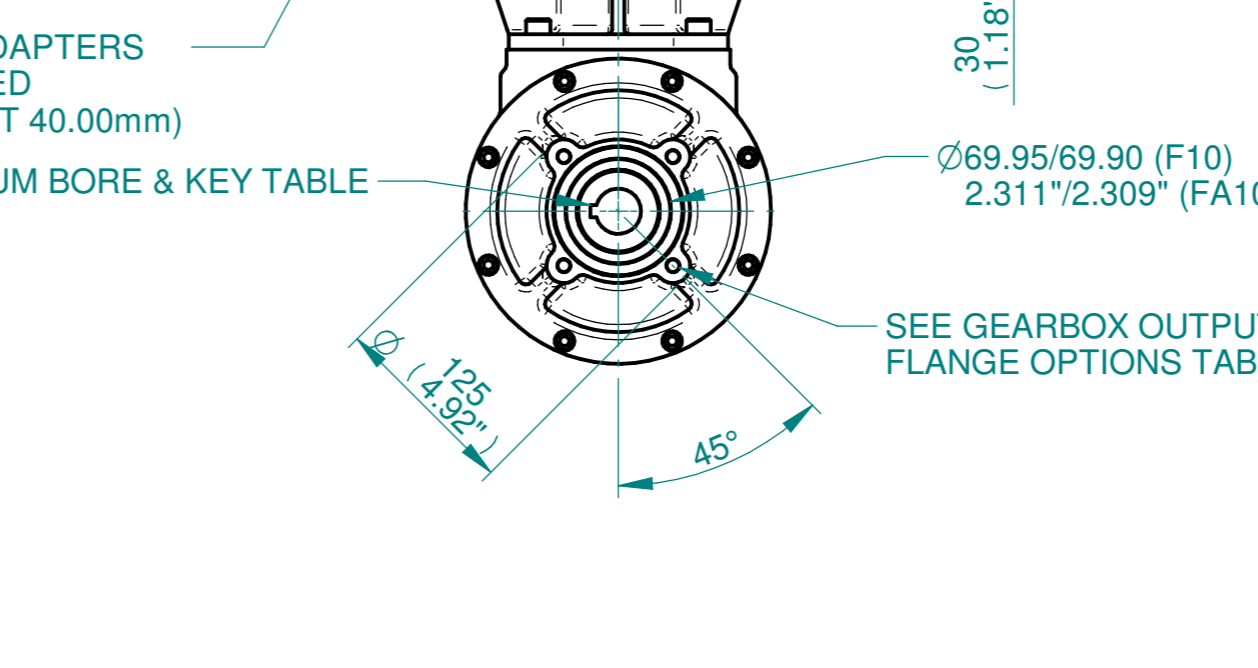
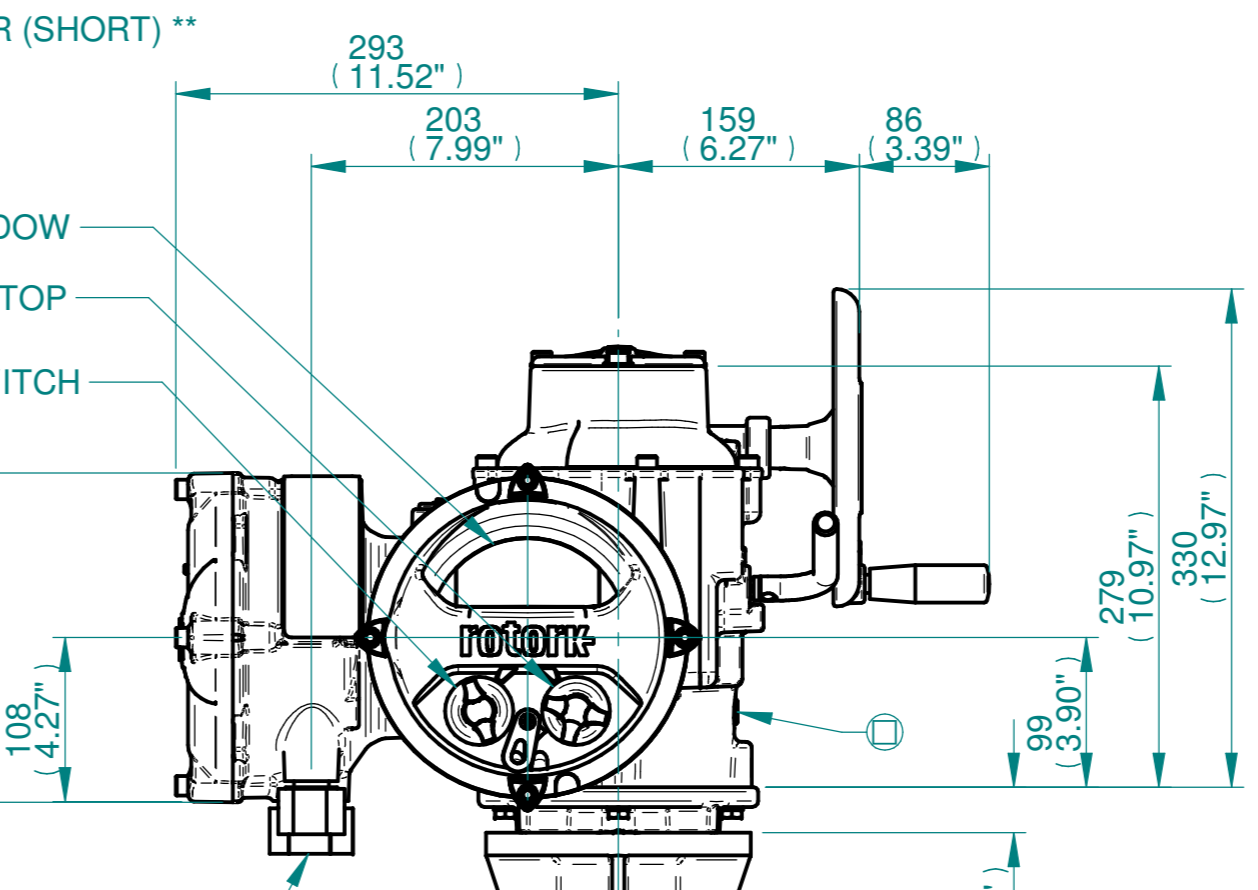
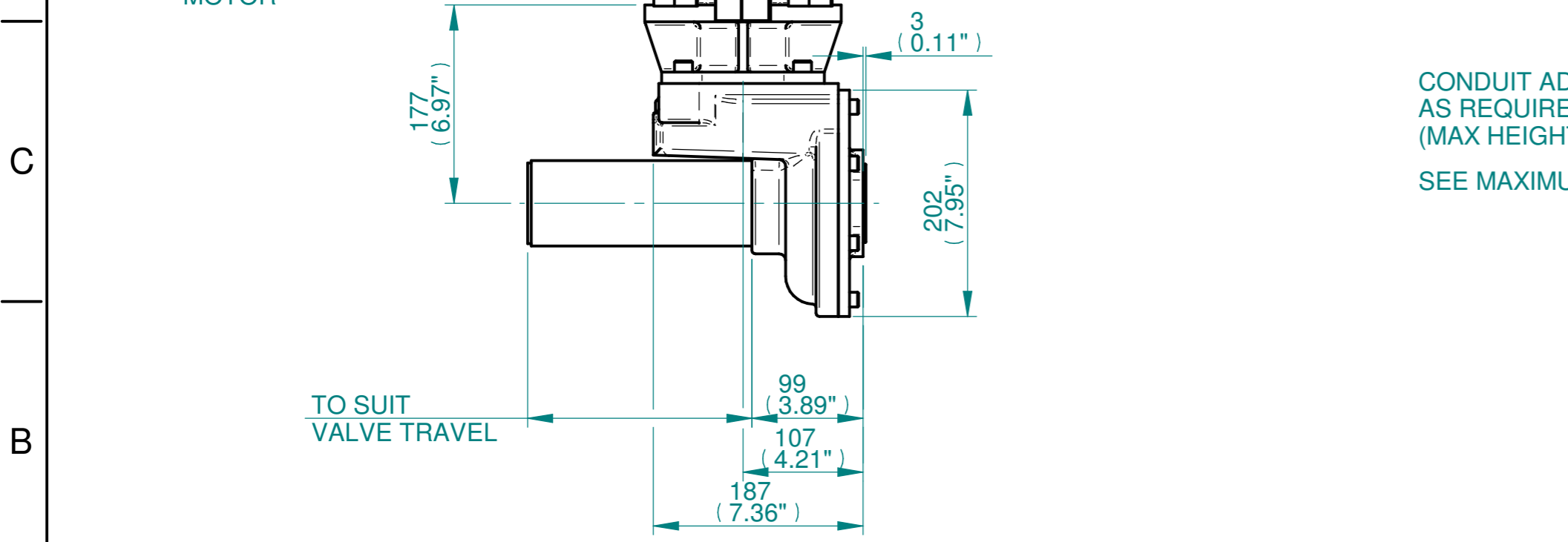
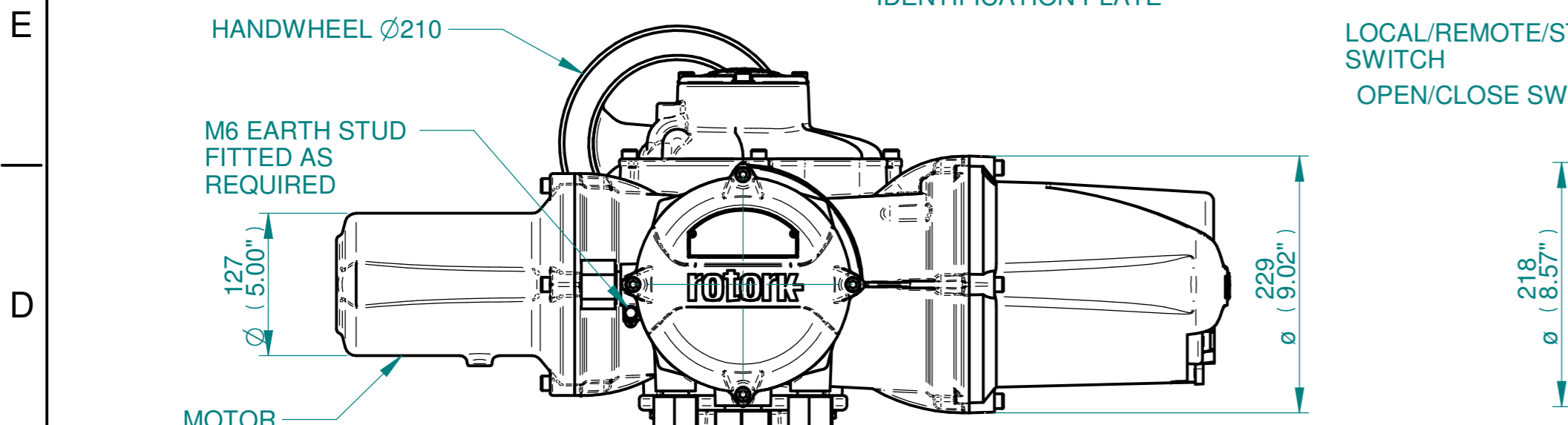
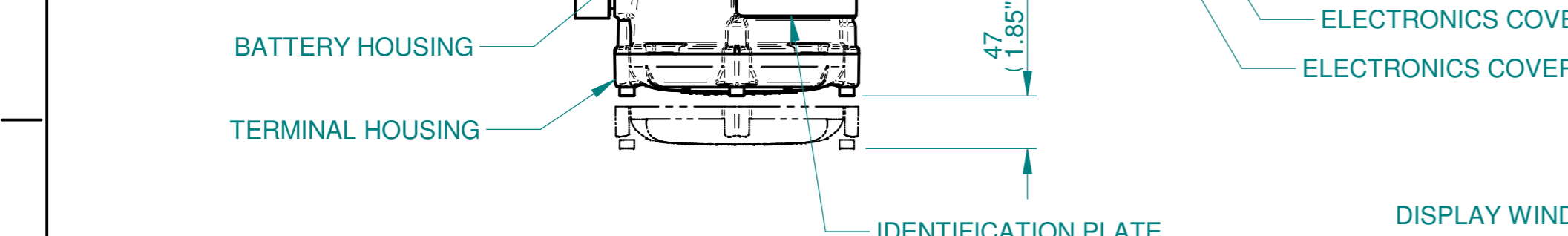
ISOMETRIC VIEW (SCALE 1:12)

**NOTES:**  
 :DIMENSIONS WITH "\*" INDICATE COVER REMOVAL ALLOWANCE  
 :ELECTRONICS COVER OPTION "\*\*\*\*" WILL VARY DEPENDING ON CONFIGURATION  
 :NETT WEIGHT = 75kg/165lbs  
 : = OIL FILLER/DRAIN PLUG  
 :THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.  
 :ROTORK CANNOT BE HELD LIABLE FOR DAMAGE TO OUR EQUIPMENT CAUSED BY EXCESSIVE LOADING FROM COVER TUBES. (SEE ALSO PUB000-124)

**CONDUIT ENTRIES**



	Hole 1	Hole 2	Hole 3	Hole 4
Size	As Required	As Required	As Required	As Required
Plugged	As Required	As Required	As Required	As Required
Gland	As Required	As Required	As Required	As Required



 www.rotork.com	Actuator Size: IQ20/25, IB2, F10/FA10	Gearbox output flange options								Maximum Bore & Key			
	Title IQ 20/25,SIDE HANDWHEEL,IB2, F10/FA10, Ratio 1:1 Installation Details	Designation	F10	-	-	-	FA10	-	-	-	Key form	Ø Bore	Key size
	Drawn JLF Checked NJC Date 11-MAR-15	No. Holes	4	-	-	-	4	-	-	-	Rectangle (BS4235)	40	12 X 8
	Ref SALES Project Ref QUOTATION	Hole size	M10	-	-	-	3/8" UNC	-	-	-	Rectangle (ANSI B17.1)	1-5/8"	3/8 X 1/4"
	PCD	102	-	-	-	4"	-	-	-	Square (ANSI B17.1)	1-1/2"	3/8"	

Issue	Description
3	F14 Base change
Scale: 1:5	
THIRD ANGLE PROJECTION	
A2	Drawing Number Issue No Sheet No
I12SHWIB2STD	3 1 of 1