



BASEPLATE DETAILS		
	SPIGOT DIA.	HOLE DETAILS (45° OFF CENTRES)
F10	ø69.95 -0.05 (ø2.754" -0.002")	4 HOLES M10x15 (0.59") DEEP ON ø102.0 (ø4.02") P.C.
FA10	ø58.70 -0.05 (ø2.311" -0.002")	4 HOLES 3/8"UNCx15 (0.59") DEEP ON ø101.6 (ø4.00") P.C.

MAX BORE RECTANGULAR KEY		
STD	BORE	KEY
BS4235 STEEL	40.0	12 x 8
BS4235 BRONZE	37.8	12 x 8
BS46 STEEL	1.500"	3/8" x 1/4"
BS46 BRONZE	1.500"	3/8" x 1/4"
ANSI B17.1 STEEL	1.625"	3/8" x 1/4"
ANSI B17.1 BRONZE	1.500"	3/8" x 1/4"

MAX BORE SQUARE KEY		
STD	BORE	KEY
BS4235 STEEL	-	-
BS4235 BRONZE	-	-
BS46 STEEL	1.500"	3/8"SQ
BS46 BRONZE	1.375"	5/16"SQ
ANSI B17.1 STEEL	1.500"	3/8"SQ
ANSI B17.1 BRONZE	1.375"	5/16"SQ

MAX ACME THREAD = 1.3/4"

IB4AS3 BEVEL / SPUR COMBINATION GEARBOX, 4, 6, 8, 9, 12 & 18:1 RATIO, MANUAL INPUT, F10 BASEPLATE

DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE

FOR UP TO DATE DETAILS VISIT www.rotork.com

**rotork
gears**

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DRAWING No

IB4AS3

ISSUE

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DATE

20/01/03