



| BASEPLATE DETAILS | | |
|-------------------|-------------------------------|--------------------------|
| | SPIGOT DIA. | HOLE DETAILS (22.5\"/> |
| F40 | #299.95 -0.05 (#11.809\"/> | 8 HOLES M36x45 (1.77\"/> |
| FA40 | #228.60 -0.15 (#9.000\"/> | 8 HOLES 1.25\"/> |

| MAX BORE RECTANGULAR KEY | | | MAX BORE SQUARE KEY | | |
|--------------------------|-----------|-----------|---------------------|-----------|-----------|
| STD | BORE | KEY | STD | BORE | KEY |
| BS4235 | 130.0 | 32 x 18 | BS4235 | - | - |
| BS46 | 5.000\"/> | 1.1/4\"/> | BS46 | 4.625\"/> | 1.1/4\"/> |
| ANSI B17.1 | 5.000\"/> | 1.1/4\"/> | ANSI B17.1 | 4.625\"/> | 1.1/4\"/> |

MAX ACME THREAD = 5.7/8\"/>

IB14AS5 BEVEL / SPUR COMBINATION GEARBOX, 12, 16, 18, 24, 32, 36 & 48:1 RATIO, MANUAL INPUT, F40 BASEPLATE

DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE

FOR UP TO DATE DETAILS VISIT www.rotork.com



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DRAWING No

IB14AS5

ISSUE

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DATE

20/01/03