



BASEPLATE DETAILS		
	SPIGOT DIA.	HOLE DETAILS (22.5° OFF CENTRES)
F35	#259.95 -0.05 (#10.234" -0.002")	8 HOLES M30x40 (1.57") DEEP ON #356.0 (#14.02") P.C.
FA35	#215.80 -0.25 (#8.496" -0.008")	8 HOLES 1"UNCx40 (1.57") DEEP ON #355.6 (#14.00") P.C.

MAX BORE RECTANGULAR KEY			MAX BORE SQUARE KEY		
STD	BORE	KEY	STD	BORE	KEY
BS4235	121.0	32 x 18	BS4235	-	-
BS46	4.625"	1.1/4" x 7/8"	BS46	4.250"	1.1/4"SQ
ANSI B17.1	4.625"	1.1/4" x 7/8"	ANSI B17.1	4.500"	1"SQ

MAX ACME THREAD = 4.5/8"

## IB13AS5 BEVEL / SPUR COMBINATION GEARBOX, 12, 16, 18, 24, 32, 36 & 48:1 RATIO, MANUAL INPUT, F35 BASEPLATE

DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE FOR UP TO DATE DETAILS VISIT [www.rotork.com](http://www.rotork.com)

	<b>Regina House Ring Road Bramley Leeds LS13 4ET United Kingdom</b>	<b>DRAWING No</b> IB13AS5	<b>ISSUE</b> 1
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