



8 OFF M10 BASEPLATE SECURING SCREWS GENERALLY SPACED ON CENTRES ON $\phi 500$ ($\phi 19.69$ ") P.C.

BASEPLATE DETAILS		
	SPIGOT DIA.	HOLE DETAILS (22.5' OFF CENTRES)
F30	$\phi 229.95 -0.05$ ($\phi 9.053$ " -0.002")	8 HOLES M20x25 (0.98") DEEP ON $\phi 298.0$ ($\phi 11.73$ ") P.C.
FA30	$\phi 177.70 -0.05$ ($\phi 6.996$ " -0.002")	8 HOLES 3/4"UNCx25 (0.98") DEEP ON $\phi 298.5$ ($\phi 11.75$ ") P.C.

MAX BORE RECTANGULAR KEY		
STD	BORE	KEY
BS4235	96.0	28 x 16
BS46	3.625"	1" x 3/4"
ANSI B17.1	3.750"	7/8" x 5/8"

MAX BORE SQUARE KEY		
STD	BORE	KEY
BS4235	-	-
BS46	3.500"	7/8"SQ
ANSI B17.1	3.500"	7/8"SQ

MAX ACME THREAD = 3.7/8"

IB12AS6 BEVEL / SPUR COMBINATION GEARBOX, 12, 16, 18, 24, 32, 36, 48 & 64:1 RATIO, MANUAL INPUT, F30 BASEPLATE

DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE FOR UP TO DATE DETAILS VISIT www.rotork.com



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