



RATIO	M.A.	C.O.G.			MAX OUTPUT TORQUE Nm (lbs.ft)
		X	Y	Z	
6	5.10	0	67	25	8135 (6000)
8	6.80	0	66	24	8135 (6000)

MAX BORE SQ KEY			MAX BORE RECTANGULAR KEY			MAX STEM SCREW ACCEPTANCE DIA
STD	BORE	KEY	STD	BORE	KEY	
BS4235	-	-	BS4235	96.0	28x16	100(3.875")
BS46	3.500"	7/8" SQ	BS46	3.625"	1"x3/4"	
ANSI B17.1	3.500"	7/8" SQ	ANSI B17.1	3.625"	7/8"x5/8"	

	INPUT FLANGE DETAILS					KEY DETAILS
	FLANGE O/DIA. & THICKNESS	SHAFT DIA.	RECESS DIA.	RECESS DEPTH	HOLE DETAILS (45° OFF CENTRES)	
	ISO F14	Ø175 x 15 (Ø6.89" x 0.59")	Ø30.00-0.05 (Ø1.181"-0.002")	Ø100.05+0.05 (Ø3.939"+0.002")	5 (0.20")	
FA14	Ø175 x 15 (Ø6.89" x 0.59")	Ø30.00-0.05 (Ø1.181"-0.002")	Ø95.27+0.05 (Ø3.751"+0.002")	5 (0.20")	4 HOLES Ø16.5 (Ø0.65") ON Ø140.0 (Ø5.51") P.C.	

	BASEPLATE DETAILS	
	SPIGOT DIA.	HOLE DETAILS (22.5° OFF CENTRES)
	ISO F30	Ø229.95-0.05 (Ø9.053"-0.002")
FA30	Ø177.70-0.05 (Ø6.996"-0.002")	8 HOLES 3/4"UNCx25 (0.98") DEEP ON Ø298.5 (Ø11.75") P.C.

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**IB12 GEARBOX
F14/FA14 INPUT F30/FA30 OUTPUT**

DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE

FOR UP TO DATE DETAILS VISIT www.rotork.com

APPROX WEIGHT 152.1 kg

DRAWING No	PUBIB12-F14-F30	Regina House Ring Road Bramley Leeds LS134ET United Kingdom
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