



NOTES: 1) ALL DIMENSIONS ARE IN mm WITH CONVERSION FOR (INCHES).
 2) CMA ACTUATORS CAN BE SELECTED WITH EITHER METRIC OR IMPERIAL SIZES FOR THE SHAFT AND CONDUIT ENTRY. THESE ARE NOT SIMPLE CONVERSIONS BUT DIFFERENT DIMENSIONS.

DIMENSIONS WITH ' * ' INDICATE COVER REMOVAL ALLOWANCE.

THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR ON TO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATE TOLERANCES, THREAD ENGAGEMENT, SCREW TORQUES, SIZES, MATERIALS & FORM TOLERANCES.

UNIT WEIGHT - 20.7 lbs (9.4 Kg)
 OUTPUT SHAFT "SQUARE" SHOWN AT ACTUATOR CENTER OF TRAVEL.

TOLERANCES DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE SPECIFIED X = ±.5mm .XX = ±.1mm ANGULAR ±1°			 MILWAUKEE, WISCONSIN, USA	TITLE: CMA INSTALLATION DRAWING	
SCALE: 1:2	PROD. DV: SSV	PROD. ENG: RLY		FOR: CMQ-250 CMQ-500	
DATE: 5/27/15	DATE:	DATE: 09/20/12	This print is the property of Rotork Process Controls and is loaned in confidence subject to return. All rights to design or invention are reserved.	96	C 047525