

- NOTE:
1. GEARBOX RATIOS: 2, 3, 4 & 6:1.
 2. GEARBOX BASEPLATE: F10/FA10.
 3. DIMENSIONS WITH "*" INDICATE COVER REMOVAL ALLOWANCE
 4. THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.
 5. ROTORK CANNOT BE HELD LIABLE FOR DAMAGE TO OUR EQUIPMENT CAUSED BY EXCESSIVE LOADING FROM COVER TUBES, HANDWHEEL AND HAND LEVER.

PARAMETER	VALUE	DESCRIPTION
DRAWING TYPE	A	INSTALLATION DRAWING
ACTUATOR	6	CK(R)C250/500
GEARBOX1	B4	IB4
GEARBOX2	NO	NO G.B.2
CENTRONIK / TERMINAL	B	CTK/3 COND
MECHANISM / MOTOR	S	STD. MECH/SMALL MOT.
HANDWHEEL / REAR / FRONT	0	STD.H.W./STD.REAR./STD.FRNT.
ORIENTATION	0	STD.ORIENT.

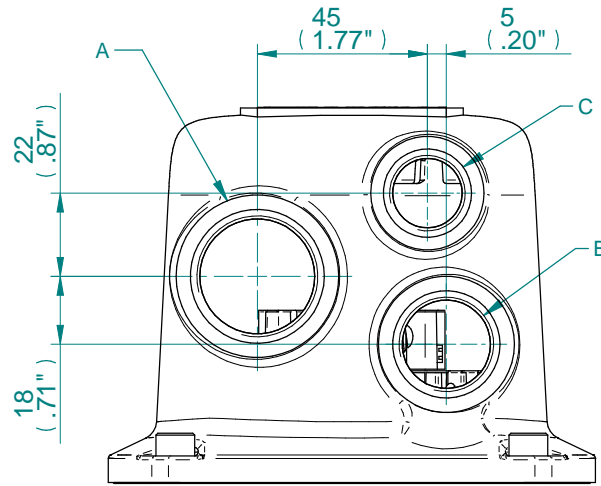
CK range	Drawn	R.TAMIL	19-01-18
	Checked	BHARAT	19-01-18
	Approved	JOSE	19-01-18

Title DIMENSIONAL DRAWING, CKC250/500 & CKRC250/500, IB4, CENTRONIK / 3 CONDUIT ENTRIES, SMALL MOTOR, STANDARD ORIENTATION.

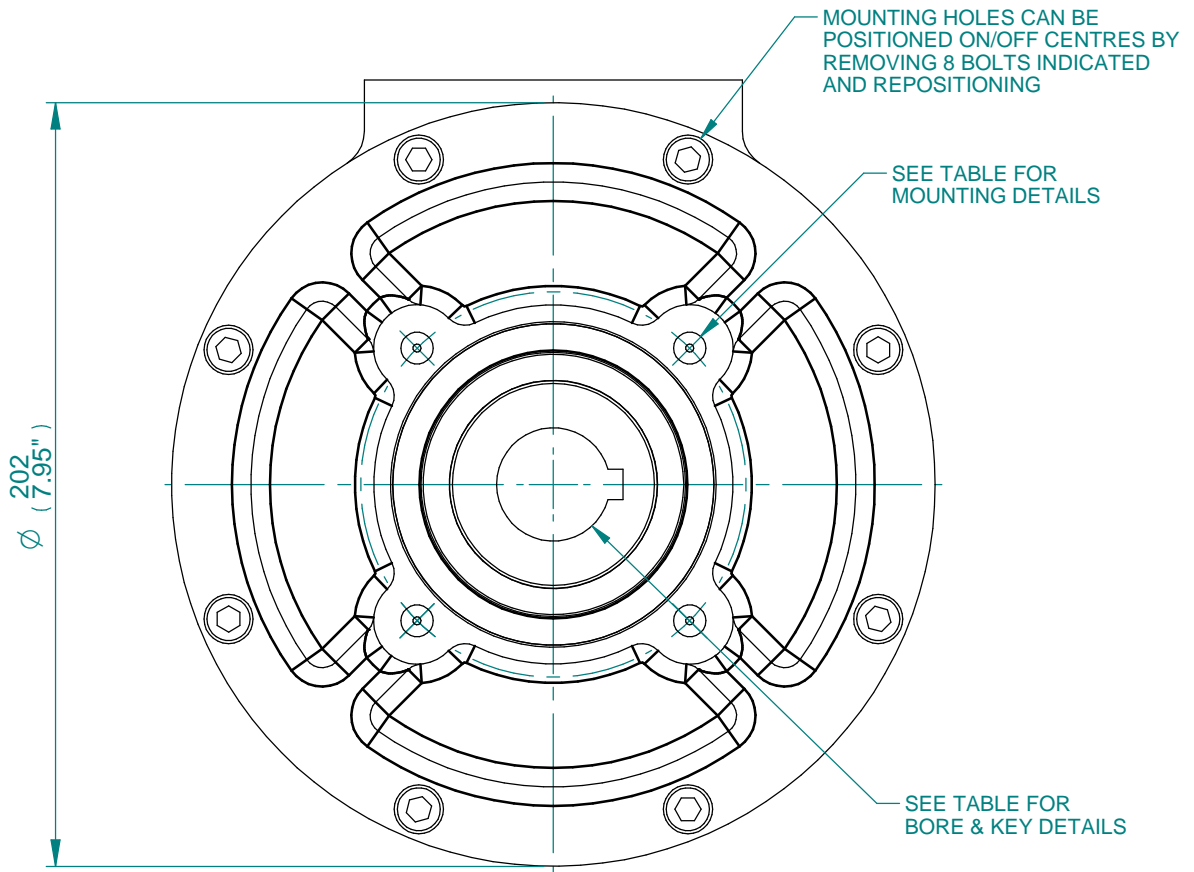
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CONDUIT ENTRY HOLE		
Hole	Metric	NPT
A	M32	1 1/4"
B	M25	3/4"
C	M20	3/4"



CONDUIT ENTRIES



IB4 GEARBOX MOUNTING DETAILS

MAX. STEM SCREW ACCEPTANCE DIA
45 (1.75")

STD	MAX BORE SQ KEY		MAX BORE RECTANGULAR KEY	
	BORE	KEY	BORE	KEY
BS4235	-	-	40.0	12x8
BS46	1.500"	3/8" SQ	1.625"	7/16"x5/16"
ANSI B17.1	1.500"	3/8" SQ	1.625"	3/8"x1/4"

BASEPLATE DETAILS			
TYPE	BASEPLATE	SPIGOT DIA.	HOLE DETAILS (45° OFF CENTRES)
ISO F10	STANDARD	Ø69.95-0.05	4 HOLES M10x15 (0.59") DEEP
		(Ø2.754"-0.002")	ON Ø102.0 (Ø4.02") P.C.
FA10	STANDARD	Ø58.70-0.05	4 HOLES 3/8"UNCX15 (0.59") DEEP
		(2.311"-0.002")	ON Ø101.6 (Ø4.00") P.C.

CK range

Drawn	R.TAMIL	19-01-18
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